

A Chemo-enzymatic Elaboration of a Quarternary Chiral Center: an Alternative Approach to the Side Chain of Furaquinocin D

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A new approach to ethyl (2R, 3R)-2-t-butyldimethylsilyloxymethyl-3-hydroxy-2-methylbutanoate, a compound which is related to a synthetic intermediate of the side chain of furaquinocin D, is described. The characteristic feature of this compound is a quarternary chiral center and an adjacent secondary alcohol, both of which are in a stereochemically defined state, and the setup of these functionalities was achieved by a combination of stereoselective chemical and enzymatic reactions. The reduction of ethyl 2-hydroxymethyl-2-methyl-3-oxobutanoate with excess NaBH4 afforded (2R*,3R*)-(±)-hydroxy ester with a high diastereomeric excess. After protecting the primary hydroxy group as TBDMS ether, the optical resolution was achieved by lipase-catalyzed hydrolysis of the corresponding chloroacetate in a highly enantioselective manner.

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Introduction

The elaboration of quarternary chiral centers in a stereochemically controlled manner has recently been gaining the wide interests of synthetic organic chemists.¹ Representative examples of naturally occurring products containing a quarternary chiral center, furaquinocin D^{2,3} and cassiol^{4,5} are shown in Scheme 1. In synthetic studies of both compounds, the intermediates containing contiguous chiral centers, which consist of a quarternary chiral center and an adjacent secondary alcohol (1 and 2), played important roles.^{3,5} Indeed, an alkynyl alcohol 1 was emphasized in the construction of the desired chiral centers of the terpenoidal side chain, in the synthesis of an enantiomerically enriched form of furaquinocin D presented by Suzuki and coworkers.³

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Although the synthesis of 1 was accomplished in an elegant manner utilizing migration of an alkyne-Cobalt complex,⁶ it involved multi-step transformation of the starting material, tighaldehyde. In this paper, we report a chemo-enzymatic short-step approach to (2R,3R)-3a, another synthetic equivalent of 1. Our chemo-enzymatic approach for the desired carbon skeleton, as shown in Scheme 1, is based on preparation of a diastereomerically defined racemic alcohol and subsequent lipase-catalyzed kinetic resolution.

Attempts for Diastereoselective Reduction

The most convenient procedure for the reduction was the treatment of 47 with NaBH₄ (0.8 eq), a mixture of 5a and 6a (total 67% yield, 2:1) was obtained. Although the ratio of the diastereomeric products could be estimated on the basis of the ¹H NMR spectra, the isolation of each diastereomer in a pure state by chromatography was not possible. This situation prompted us to secure reagents for a diastereoselective reduction. The initial attempts, however, turned out to be fruitless. The use of reducing agent such as NaBH₄, NaBH₃CN, or LiAlH(O-tBu)₃, at various temperature and in various solvent, resulted only in a moderate ratio (2:1 to 4:1) of 5a and 6a.

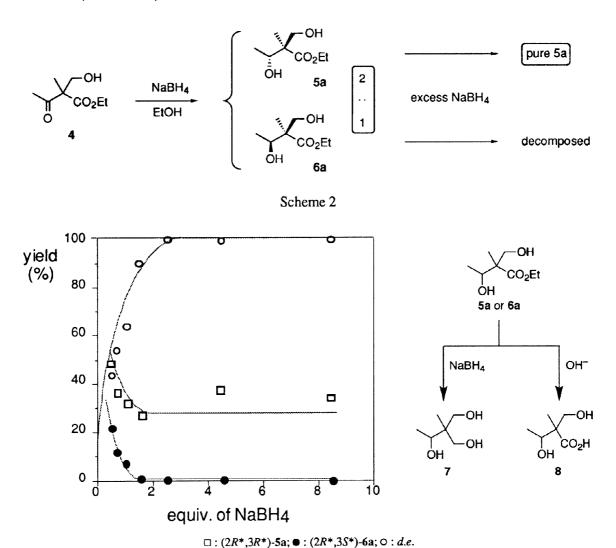


Figure 1

A clue for overcoming the problem of low diastereoselectivity was obtained from two unexpected results shown below. When a mixture containing 5a and 6a in a ratio of 2:1 and a small amount of ketone 4 as contaminant was treated again with NaBH₄, the ratio of 5a and 6a surprisingly changed to 10:1. In the other experiment when the substrate 4 was treated with an excess amount of NaBH₄ (8 eq.), the ratio of 5a and 6a similarly changed to 10:1, although the combined yield of the two diastereomers was as low as 20%. These results suggested to us that the reduction itself did not proceed in a completely diastereoselective manner, but the preferential degradation of the one diastereomer 6a by an action of excess NaBH₄ occurred in the reaction process.

In this context, an experiment starting from a mixture of 5a and 6a (2:1) was performed, by treating with NaBH4 in varying equivalents. The results shown in Figure 1 clearly show a preferential degradation of one diastereomer and the kinetic ratio between the diastereomers was estimated as ca. 3.6:1. In the case of another degradation experiment under a forced condition using 15 equivalents of NaBH4, the isolable products were very hydrophilic components, a triol 7 (as its acetates after acetylation, ca. 60%), and carboxylic acid 8 (as its methyl ester after methylation, ca. 35%).

This result indicated that both an overreduction and a hydrolysis of ester group occurred under the reaction condition, however, the mechanism that one diastereomer 6a preferentially reacted in this manner was not clear. Anyway, based on these observations, the reduction condition of 4 was established; the treatment with 8 equivalents of NaBH₄ at 0° C for 10 min afforded an almost diastereomerically pure product, $(2R^*, 3R^*)$ -5a (18% yield, >99% d.e.).

The relative configuration of 5a and 6a was determined on the basis of the stereochemistry in Fráter's alkylation as above (Scheme 3). A hydroxy ester 9 was alkylated cf.5,8,9 with benzyloxymethyl chloride to a benzyloxymethyl (BOM) ether $(2R^*,3R^*)-5b$ (major product, anti-isomer) and 6b (minor product, syn-isomer). This mixture was hydrogenolyzed to give $(2R^*,3R^*)-5a$ and $(2R^*,3S^*)-6a$ (95: 5, 90% d.e., 19% yield for 2 steps from 9). By comparing the 1H NMR spectrum of this sample with that of the product given by the reduction of 4 with NaBH4, the relative configuration of major product 5a in the NaBH4-mediated

Scheme 3

Lipase-catalyzed Kinetic Resolution

reduction was clarified to be $(2R^*,3R^*)$.

Selective protection of primary alcohol of 5a worked well by treatment with TBDMSCl (1 eq.) and DMAP (2 eq.) in CH₂Cl₂ to give 3a in 81% yield. Combined screening of the substrate and enzymes gave successful results; the enantioselective hydrolysis of the corresponding chloroacetate 3b by lipases¹⁰ from *Pseudomonas cepacia* (Amano PS) and *Candida antarctica* (Novo SP525) equally worked well $[E(p)^{11} >$

100]. For example, the use of *Pseudomonas* lipase yielded (2R,3R)-3a (43% yield, enantiomerically pure) and (2S,3S)-3b (46% yield, 90%e.e.).

Conclusion

Starting from a commercially available ketoester, the preferential degradation of one diastereomer by the action of excess NaBH4 and the subsequent kinetic resolution by lipase from *Pseudomonas cepacia* yielded (2R,3R)-3a (>99%d.e., >99%e.e.) and (2S,3S)-3b (>99%d.e., 90%e.e.) in a preparative scale.

EXPERIMENTAL

All b.ps were uncorrected. IR spectra were measured as films on a Jasco IRA-202 spectrometer. ¹H NMR spectra were measured in CDCl₃ with TMS as the internal standard at 270 MHz on a JEOL JNM EX-270 spectrometer unless otherwise stated. Mass spectra were recorded on Hitachi M-80B spectrometer at 70 eV. Optical rotations were recorded on a Jasco DIP 360 polarimeter. Wako Gel B-5F and silica gel 60 K070-WH (70-230 mesh) of Katayama Chemical Co. were used for preparative TLC and column chromatography, respectively.

Preparation of Ethyl 2-Hydroxymethyl-2-methyl-3-oxobutanoate (4). $^{cf.12}$ To a mixture of ethyl 2-methyl-3-oxobutanoate (5.0 g, 34.7 mmol) and aqueous formaldehyde solution (35%, 18.0 mL, 210 mmol) in EtOH (250 mL), KOH (5.79 g, 103.2 mmol) was added portionwise at -20°C with stirring. After 15 min, the reaction mixture was poured into phosphate buffer (1M, pH 6.0) below 0°C. The conventional workup and chromatographic purification afforded 4 (5.99 g, 99%). ¹H NMR (CDCl₃) δ 4.24 (q, 2H, J = 7.1 Hz), 3.88 (dd, 1H, J = 11.5, 6.6 Hz), 3.80 (dd, 1H, J = 11.5, 7.3 Hz), 2.73 (dd, 1H, J = 7.3, 6.6 Hz), 2.23 (s, 3H), 1.39 (s, 3H), 1.29 (t, 3H, J = 7.1 Hz); IR (NaCl) 3500, 2990, 2950, 1710, 1450, 1425, 1365, 1290, 1250, 1210, 1110, 1050, 1025, 980, 860 cm⁻¹.

Preparation of Ethyl ($2R^*$, $3R^*$)-3-Hydroxy-2-hydroxymethyl-2-methylbutanoate (5a). To a solution of 4 (1.0 g, 5.74 mmol) in EtOH (35 mL) was added NaBH₄ (1.70 g, 45.0 mmol) in one portion at 0°C with stirring. After 10 min, the reaction mixture was poured into sat. NH₄Cl aq. The conventional workup and chromatographic purification (silica gel, hexane / EtOAc = 1 / 1) afforded 5a (220 mg, 22%). ¹H NMR (CDCl₃) δ 4.25 (q, 2H, J = 7.1 Hz), 3.96 (dq, 1H, J = 6.8, 6.6 Hz), 3.85 (dd, 1H, J = 11.2, 6.1 Hz), 3.70 (dd,

1H, J = 11.2, 6.1 Hz), 3.21 (d, 1H, J = 6.8 Hz), 2.95 (dd, 1H, J = 6.1, 6.1 Hz), 1.30 (t, 3H, J = 7.1 Hz), 1.26 (d, 3H, J = 6.6 Hz), 1.08 (s, 3H); ¹³C NMR (CDCl₃) δ 175.7, 72.9, 69.3, 61.0, 51.4, 18.6, 16.5, 14.2; IR (NaCl) 3400, 2950, 2910, 1710, 1450, 1370, 1290, 1220, 1120, 1090, 1030, 900, 855 cm⁻¹. HRMS m/z Found 177.1111 (M⁺+1). C₈H₁₇O₄ requires 177.1125.

The diastereomer 6a showed the following signals: δ 3.13 (d, 1H, J = 6.8 Hz), 3.10 (dd, 1H, J = 6.1, 6.1 Hz), 1.25 (d, 3H, J = 6.6 Hz), 1.02 (s, 3H) and the diastereomeric ratio was determined by the comparison of the area of signals as above.

Exhaustive Degradation of a Mixture of 5a and 6a with Far Excess of NaBH₄. In the case using 15 equivalents of NaBH4 for the reduction, acetates of triol 7 were obtained as the neutral fraction of byproducts after quenching the reduction and the subsequent acetylation. Due to congested properties of the hydroxy groups in 7, the product was obtained as a mixture of triacetate and diacetates, even after a prolonged reaction. Triacetate (7%); Rf = 0.78 (hexane / EtOAc = 1 / 6), ${}^{1}H$ NMR (CDCl₃) δ 5.01 (q, 1H, J = 6.5 Hz), 4.08 (d, 1H, J = 11.2 Hz), 4.06 (d, 1H, J = 11.2 Hz), 3.97 (d, 1H, J = 11.2 Hz), 3.92 (d, 1H, J = 11.2 Hz),2.06 (s, 3H), 2.05 (s, 3H), 2.03 (s, 3H), 1.19 (d, 3H, J = 6.5 Hz), 0.98 (s, 3H). A diacetate (27%, with two primary acetates); Rf = 0.63 (hexane / EtOAc = 1 / 6), 1 H NMR (CDCl₃) δ 4.21 (d, 1H, J = 11.4 Hz), 4.09 (d, 1H, J = 11.4 Hz), 4.03 (d, 1H, J = 11.4 Hz), 3.94 (d, 1H, J = 11.4 Hz), 3.75 (q, 1H, J = 6.5 Hz), 2.08 (s, 6H), 1.18 (d, 3H, J = 6.5 Hz), 0.91 (s, 3H). Diacetates (27%, with one primary acetate and one secondary acetate, and its diastereomer); Rf = 0.63 (hexane / EtOAc = 1 / 6), 1 H NMR (CDCl₃) δ 5.06 (q, 1H, J = 6.5 Hz), 4.13 (d, 1H, J = 11.4 Hz), 3.99 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 2.09 (s, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz), 3.40 (d, 1H, J = 11.4 Hz), 3.45 (d, 1H, J = 11.4 Hz3H), 2.07 (s, 3H), 1.23 (d, 3H, J = 6.5 Hz), 0.94 (s, 3H). Its diastereomer: ¹H NMR (CDCl₃) δ 5.04 (q, 1H, J= 6.5 Hz), 4.12 (d, 1H, J = 11.4 Hz), 3.97 (d, 1H, J = 11.4 Hz), 2.08 (s, 3H), 2.05 (s, 3H), 1.22 (d, 3H, J = 6.5 Hz) Hz), 0,89 (s, 3H). On the other hand, a diastereomeric mixture of carboxylic acids 8 was obtained as the acid fraction of byproduct (35 %) as methyl esters after quenching the reduction and the subsequent esterification with diazomethane; ¹H NMR (CDCl₃) δ 4.14 (q, 1H, J = 6.5 Hz), 3.94 (d, 1H, J = 11.0 Hz), 3.69 (d, 1H, J = 11.0 Hz), 3.30 (s, 3H), 1.17 (d, 3H, J = 6.5 Hz), 0.88 (s, 3H). Its diastereomer: ¹H NMR (CDCl₃) δ 3.97 (d, 1H, J = 11.0 Hz), 3.96 (q, 1H, J = 6.5 Hz), 3.56 (d, 1H, J = 11.0 Hz), 3.33 (s, 3H), 1.19 (d, 3H, J = 6.5 Hz), 0.92 (s, 3H).

Preparation of Authentic Samples of 5a and 6a: Preparation of Ethyl $(2R^*,3R^*)$ -2-Benzyloxymethyl-3-hydroxy-2-methylbutanoate (5b). $c^{f,5,8,9}$ A solution of LDA was prepared by the dropwise addition of n-BuLi solution (1.68 N in n-hexane, 2.4 mL, 4.0 mmol) to a stirred and cooled solution of (i-Pr)₂NH (0.56 mL, 4.0 mmol) in dry THF (1 mL) at -70 to -60° C under Ar. The mixture was stirred for 30 min at -10 to -5° C. To the stirred and cooled (-65° C) solution of LDA was added dropwise a solution of 9 (120.1 mg, 0.82 mmol) in dry THF (0.2 mL). The mixture was stirred for 1 h at -30 to -20° C. After the addition of HMPA (0.71 mL, 4.3 mmol), the mixture was cooled to -65° C. To this mixture was added a solution of benzyloxymethyl chloride (321.3 mg, 2.1 mmol) in dry THF (3 mL) at -70 to -60° C. The mixture was stirred for 6 h at -20° C and for 2 h at 0° C. The reaction was quenched with sat. NH₄Cl solution at -20° C. The conventional workup and chromatographic purification (silica gel, hexane / EtOAc = 3 / 1) gave an analytical sample of $(2R^*,3R^*)$ -5b (214.3 mg): ¹H NMR (CDCl₃) δ 7.32 (m, 5H), 4.50 (s, 2H), 4.18 (q, 2H, J = 7.2 Hz), 4.09 (m, 1H), 3.70 (d, 1H, J = 9.1 Hz), 3.11 (d, 2H, J = 6.8 Hz), 1.26 (t, 3H, J = 7.2 Hz), 1.20 (s, 3H), 1.14 (d, 3H, J = 6.5 Hz). The spectrum also showed the signal of its diastereomer $(2R^*,3S^*)$ -6b: δ 3.77 (d, 1H, J = 6.5 Hz), 3.22 (d, 2H, J = 6.8 Hz). This was employed for the next step without further purification.

Preparation of $(2R^*,3R^*)$ -5a. To a solution of a mixture (214.3 mg) containing $(2R^*,3R^*)$ -5b as above in EtOH (5 mL) was added 10% palladium on activated carbon (100 mg) and the mixture hydrogenated for 1 day at room temp. The mixture was filtered and evaporated. Chromatographic purification (silica gel, hexane / AcOEt = 1 / 2) gave $(2R^*,3R^*)$ -5a (25.9 mg, 19% for 2 steps, 90%d.e.). Its NMR and IR spectra was identical with 5a. The diastereomeric ratio was determined by the comparison of the area of the following signals: ¹H NMR (CDCl₃) δ 1.08 (95%), 1.02 (5%).

Preparation of Ethyl ($2R^*,3R^*$)-2-t-Butyldimethylsilyloxymethyl-3-hydroxy-2-methylbutanoate (3a). To a mixture of 5a (268.3 mg, 1.52 mmol) and DMAP (375.6 mg, 3.07 mmol) in CH₂Cl₂ (4.5 mL) was added TBDMSCl (230.1 mg, 1.53 mmol) and the mixture was stirred and refluxed for 12 h. The conventional workup and chromatographic purification (silica gel, hexane / EtOAc = 10 / 1) afforded 3a (359 mg, 81%). ¹H NMR (CDCl₃) δ 4.17 (q, 2H, J = 7.2 Hz), 4.05 (dq, 1H, J = 6.9, 6.8 Hz), 3.85 (d, 1H, J = 9.7 Hz), 3.71 (d, 1H, J = 9.7 Hz), 3.17 (d, 1H, J = 6.9 Hz), 1.27 (t, 3H, J = 7.2 Hz), 1.17 (d, 3H, J = 6.8 Hz), 1.16 (s, 3H), 0.87 (s, 9H), 0.04 (s, 2 x 3H); IR (NaCl) 3500, 2950, 2875, 1730, 1465, 1390, 1365, 1300, 1255, 1100, 1030, 945, 915, 845, 780, 670 cm⁻¹. Based on its ¹H NMR spectrum, the homogeneity of 3a was again confirmed; diastereomer of 3a: δ 4.15 (q, 2H, J = 7.2 Hz), 3.95 (d, 1H, J = 9.7 Hz), 3.72 (d, 1H, J = 9.7 Hz), 3.27 (d, 1H, J = 5.9 Hz), 1.26 (t, 3H, J = 7.2 Hz), 1.14 (s, 3H), 0.87 (s, 9H), 0.04 (s, 2 x 3H).

Preparation of Ethyl $(2R^*,3R^*)$ -2-t-Butyldimethylsilyloxymethyl-3-chloroacetoxy-2-methylbutanoate (3b). f. 13 Starting from 49.9 mg of 3a, the conventional workup and chromatographic purification (silica gel, hexane / EtOAc = 10 / 1) gave 3b (63.3 mg, quant). ¹H NMR (CDCl₃) δ 5.43 (q, 1H, J = 6.5 Hz), 4.05-4.22 (m, 2H), 3.99 (s, 2H), 3.66 and 3.62 (ABq, 2H, J = 9.7 Hz), 1.25 (d, 3H, J = 6.5 Hz), 1.24 (t, 3H, J = 7.2 Hz), 1.19 (s, 3H), 0.86 (s, 9H), 0.02 (s, 6H); IR (NaCl) 2975, 2850, 1754, 1470, 1420, 1395,1370, 1350, 1300, 1260, 1200, 1155, 1105, 1070, 1040, 965, 950, 850, 830, 790, 760, 710, 670 cm⁻¹; HRMS m/z Found 321.1204 [M⁺-(OCH₂CH₃)]. C₁₆H₃₁O₅ClSi requires 321.1197. Based on its ¹H NMR spectrum, the homogeneity of 3b was again confirmed; diastereomer of 3b: δ 5.38 (q, 1H, J = 6.5 Hz), 4.02 (s, 1H), 4.02 (s, 1H), 3.75 (d, 1H, J = 9.5 Hz), 3.60 (d, 1H, J = 9.5 Hz), 1.26 (d, 3H, J = 6.5 Hz), 1.19 (s, 3H), 0.85 (s, 9H), 0.00 (s, 2 x 3H).

Lipase-catalyzed Hydrolysis of 3b. To a mixture of 3b (3.00 g, 8.18 mmol) and 0.1M phosphate buffer (150 mL, pH 7.2) was added *Pseudomonas cepacia* lipase (Amano PS, 3.00 g) and the mixture was stirred at 37°C for 3 d. The conventional workup and chromatographic purification (silica gel, hexane / EtOAc = 10 / 1) afforded the recovered starting material 3b (1.38 g, 46%), $[\alpha]_D^{24} + 1.37$ (c 1.06, CHCl₃); Its NMR and IR spectra were identical with the racemic starting material. This was hydrolyzed with aqueous ethanolic potassium carbonate solution for 1 day at room temp to give (+)-3a, $[\alpha]_D^{22} + 7.17$ (c 1.01, CHCl₃); Its e.e. was estimated to be 90 % after conversion to the corresponding (R)-MTPA ester 3c: ¹H NMR (CDCl₃) δ 3.53 (s, OMe, 95%), 3.50 (s, OMe, 5%).

Further elution of the chromatography yielded 3a (1.01 g, 43%). [α]_D²⁵ –8.17 (c 1.04, CHCl₃); Its NMR and IR spectra were identical with the racemic 3a. Its *e.e.* was estimated to be >99% after the conversion to (R)-MTPA ester 3d.

The (3R) configuration of (-)-3a was concluded by the comparison of the NMR spectrum of the corresponding (R)-MTPA ester, based on the modified Mosher method. ¹⁴ ¹H NMR (CDCl₃) 3d from (-)-3a δ 5.601 (q, 1H, J = 6.4 Hz, H-3), 4.050 (dq, 1H, J = 10.7, 7.1 Hz, -CHHCH₃), 3.975 (dq, 1H, J = 10.7, 7.1

Hz, $-\text{CH}H\text{CH}_3$), 3.639 (d, 1H, J = 9.6 Hz, -CHHOSi), 3.587 (d, 1H, J = 9.6 Hz, -CHHOSi), 1.138 (d, 3H, J = 6.4 Hz, H-4), 1.179 (dd, 3H, J = 7.1, 7.1 Hz, $-\text{C}H_2\text{C}H_3$), 1.153 (s, 3H, 2 $-\text{C}H_3$); 3c from (+)-3a δ 5.649 (q, 1H, J = 6.4 Hz, H-3), 4.104 (dq, 1H, J = 10.7, 7.1 Hz, $-\text{C}H\text{HCH}_3$), 4.035 (dq, 1H, J = 10.7, 7.1 Hz, $-\text{C}H\text{HCH}_3$), 3.651 (d, 1H, J = 9.6 Hz, -CHHOSi), 3.617 (d, 1H, J = 9.6 Hz, -CHHOSi), 1.255 (d, 3H, J = 6.4 Hz, H-4), 1.188 (dd, 3H, J = 7.1, 7.1 Hz, $-\text{C}H_2\text{C}H_3$), 1.150 (s, 3H, 2 $-\text{C}H_3$).

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